

# Relays

## Series 62 Constant-Differential Relays

### Introduction

#### Features & Benefits

- ▶ The ability to maintain constant-differential pressure drop across a built-in needle valve ensures a constant volumetric flow rate
- ▶ Maintains constant bubbling rate in liquid level applications, eliminating the problems of typical conventional bubbling systems
- ▶ The ability to produce reasonable purge rates eliminates the need for a supply regulator
- ▶ Epoxy powder coating provides improved corrosion resistance

#### Description

The Series 62 Constant-Differential Relays serve as air-flow controllers maintaining a constant air purge for each setting of an integral needle valve.

By maintaining a constant-differential pressure drop across a built-in needle valve (for any flow setting up to 2.1 cu. ft. of air per hour), Series 62 Relays ensure a constant volumetric rate of flow, regardless of variations in process or supply pressure.

The constant-differential pressure across the built-in needle valve is regulated by a spring-loaded diaphragm. This diaphragm controls the action of the supply-port plunger, which automatically admits supply air to the needle valve at the required rate. Excess purge air bleeds to the atmosphere.

Siemens constant-differential relays eliminate most of the problems encountered in conventional bubbling systems, because:

- ▶ Each relay holds the bubbling rate constant, thereby maintaining high measurement accuracy
- ▶ The differential pressure maintained across the needle valve is approximately 1-1/2 psi, which allows wider needle valve openings that are less subject to clogging
- ▶ Full supply pressure (up to 150 psig) is connected to the purge system for a greater margin of safety
- ▶ Ordinary air-line impurities have no effect

In addition to the preceding advantages, the Series 62 Constant-Differential Relays ensure reasonable purge rates at all times, because they eliminate the need for a supply regulator. Another safety feature is the automatic exhaust, which bleeds off any excess air caused by the presence of foreign particles on the pilot seat of the supply-port plunger.



#### Specifications

##### Supply Pressure

Maximum: 150 psig  
Minimum: 5 psi above highest output pressure required

##### Rotometer Pressure

Maximum: 200 psig (1380 kPa)

##### Supply Pressure Effect

0.18 scfh (max.) flow change for 25 psi increase of supply

##### Ambient Temperature Limits

-40 to 180°F (-40 to 82°C)  
-40 to 160°F (-40 to 71°C) with Rotometer

##### Materials of Construction

Relay: Aluminum, brass, stainless steel, Neoprene, Buna-N  
Rotometer: Stainless steel, Polycarbonate, Borosilicate, glass, Viton, Kynar®

# Relays

## Series 62 Constant-Differential Relays

### Ordering data

#### Model Number

Constant-Differential Relay

Order No.

62-

#### Purge Rate

- 0.09 to 2.1 scfh<sup>1</sup>  
Built-in needle valve has internal bypass to prevent tight shut-off of purge flow
- 0.06 to 1.8 scfh<sup>1</sup>  
Built-in needle valve provides tight shut-off of purge flow

#### Flow Indicator<sup>2</sup>

- Indicating Rotometer  
0.25 to 2.5 scfh scale range  
Letter omitted - Less Rotometer

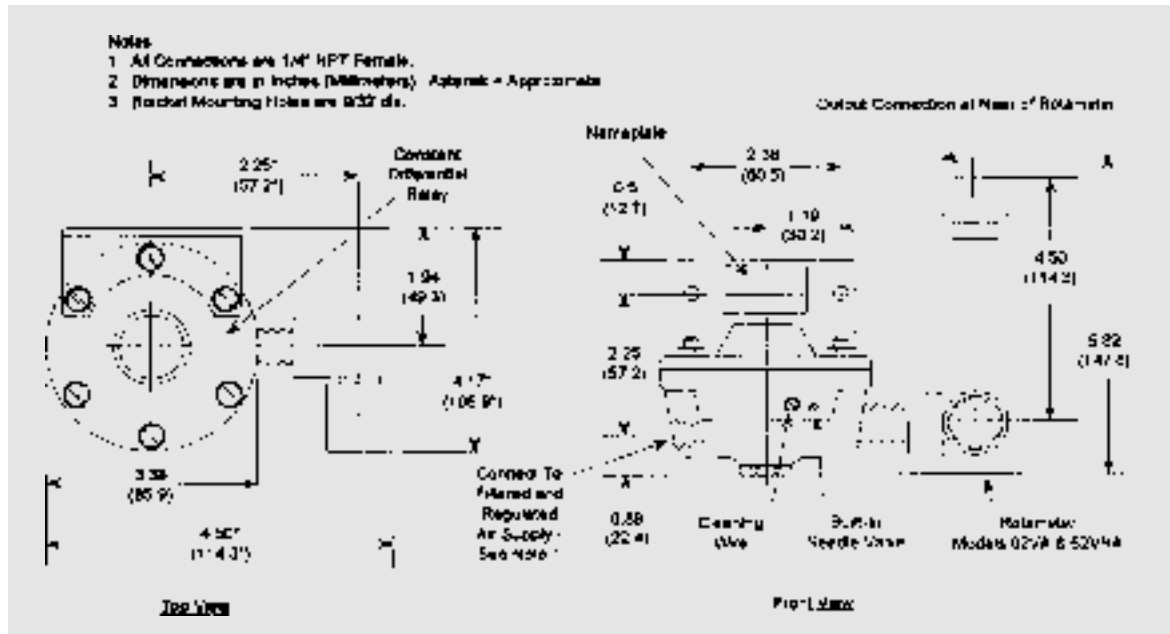
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### Mounting Dimensions



1) With a relay or rotometer outlet at atmospheric pressure.  
2) A flow indicator is recommended for use with the Model 62VN.